

# Threaded Process Connection, Diaphragm Seals Model 990.10, Threaded Design

WIKA Data Sheet DS 99.01

## Applications

- Suitable for corrosive, contaminated, highly viscous or hot pressure media
- Chemical process industry
- Petrochemical industry

## Special Features

- Process connection with thread for direct mounting
- Design with internal diaphragm and diaphragm bed, upper and lower housing threaded
- Variable, wide variety of process connections and materials



Diaphragm Seal, Threaded Process Connection, Threaded Design Model 990.10, with Pressure Gauge Model 232.50 NS 100

## Description

### Pressure rating

PN 25 ... 250 resp. class 150 ... 1500

### Suitable pressure ranges

0 ... 0.6 bar to 0 ... 250 bar

### Upper housing (instrument connection)

Material stainless steel 316 L, G ½ female

### Diaphragm

Material stainless steel 316 L, welded with upper housing  
Effective diameter of diaphragm Mb = 52 mm

### Sealing ring

FPM (Viton®) max. 200 °C

### Lower housing (process connection)

Material stainless steel 316 L, G ½ female

### Fastening parts

Retainer flange, hexagonal bolts and nuts:  
galvanised steel max. 200 °C

Viton® fluorelastomers ist a registered trademark of DuPont Performance Elastomers.

## Optional extras

### Upper housing (instrument connection)

- Stainless steel 1.4571, 1.4541, titanium
- Capillary extension (welded with upper housing)
- Cooling tower for directly mounted gauge when fluid temperature > 100 °C

### Diaphragm

- Stainless steel 1.4571, 1.4435, 1.4539, 1.4541, 1.4462
- Hastelloy B3, C4, C276, Monel 400, Nickel, Inconel 600, Incoloy 825, tantalum, titanium, zircon (upper housing titanium)
- Silver foil max. 150 °C
- PTFE foil max. 260 °C ≤ 100 bar
- PFA coating max. 260 °C
- ECTFE (Halar®) coating max. 150 °C

### Sealing ring

- PTFE (standard with special material diaphragms) for max. 260 °C
- Metal seal form C, stainless steel 1.4571 silver plated or Inconel silver plated for max. 400 °C

### Lower housing (process connection)

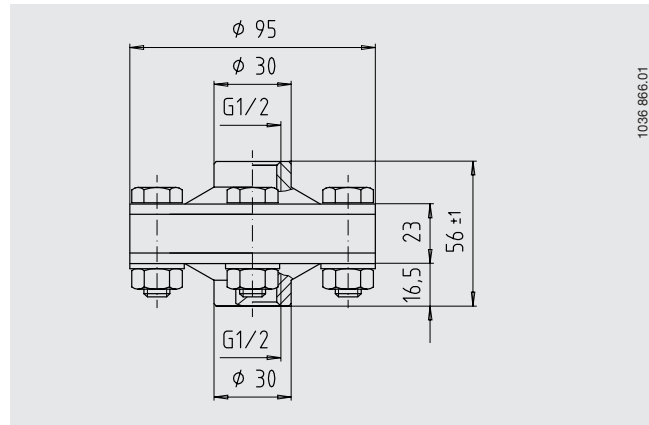
- Lining or coating of special material
- ½ NPT female
- G ½ B male (lower housing massive), ½ NPT male, (others feasible)
- Other connections on inquiry
- Lower housing with flushing connection

### Fastening parts

- Retainer flange: stainless steel 1.4571 (for temperature > +250 °C)
- Hexagonal bolts and nuts: stainless steel, max. 260 °C  
high tensile alloy steel, max. 400 °C

## Dimensions in mm

### Threaded process connection, threaded design



PN in bar	Number of bolts	Weight in kg
25	4	1.30
100	4	1.30
250	8	1.50

## Ordering information

Model / Process connection (standard, nominal size, pressure rating) / Material of diaphragm, lower housing, fastening parts and sealing ring / Instrument connection / Fill fluid / Pressure gauge model / Process conditions as per questionnaire / Optional extras required

Modifications may take place and materials specified may be replaced by others without prior notice. Specifications and dimensions given in this leaflet represent the state of engineering at the time of printing.



**WIKAL Alexander Wiegand GmbH & Co. KG**  
 Alexander-Wiegand-Straße 30  
 63911 Klingenberg/Germany  
 Phone (+49) 93 72/132-0  
 Fax (+49) 93 72/132-406  
 E-Mail info@wika.de  
 www.wika.de